

Work Order ID 62371

Page 1

Tuesday, September 28, 2010 1:06:33 PM

Item ID: PB67-43001-23

Accept



Setup Start



Revision ID:

Item Name: PB67-43001-23

Stop



Start Date: 9/29/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 10/6/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 10-9-08, Tooling:

Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N):

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
B67-43001-23	Rev C

100 Small Fab 0.00

K 10-10-142 8

Small Fab

Small Fab

Memo

0.00

Assemble as per dwg PB67-43001

110 QC5- Inspect part completeness to step on W/O 0.00

S 10-10-1442

Memo

0.00

Quality Control

120 Identify as per dwg & Stock Location: WPA 0.00K 10-10-142 8

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

Memos

0.00

10/10/15 JF

MF

10-10-14

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Picklist Print

Tuesday, September 28, 2010 1:06:33 PM

Page 1

Work Order ID: 62371



Parent Item: PB67-43001-23



Parent Item Name: PB67-43001-23

Start Date: 9/29/2010

Required Date: 10/6/2010

Comments: IPP Rev:A 08-07-25 new issue DD verified by:ec
10.09.28 per rev C dwg EC verified by:DD

IPP Rev E

Start Qty: 2,00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS27039-1-10		Purchased	No			100	Each	117.0000	8	16		10-10-14	

Screw

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
NAS1149D0316J /ANG60TD10LL	ST291	117	
Purchased	112794	17	
No	<u>112940</u>	100	<u>16</u>
	100	Each	0.0000
		8	16

NAS1149D0316J / ANGLOJEDOLL Purchase

Washer

NAS1149D0363J

A standard linear barcode is located at the bottom of the page, spanning most of the width. It is used for tracking and identification of the document.

Wavelength

Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST298	2899	_____
114292	114	_____
114884	41	_____
115107	27	_____

PB67-43001-181

A standard linear barcode is located at the bottom of the page, spanning most of the width. It consists of vertical black bars of varying widths on a white background.

Cover Plate

<u>Location</u>	<u>Loc Oty</u>	<u>Loc Code</u>
ST437	2	<u>2</u>
<u>46056</u>	2	<u>2</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 2

Tuesday, September 28, 2010 1:06:33 PM

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Parent Item: PB67-43001-23



Parent Item Name: PB67-43001-23

Start Date: 9/29/2010

Required Date: 10/6/2010

Start Qty: 2.00

Required Qty: 2.00

PB67-43001-79

Manufactured

No

100

Each

2.0000

1

2

Lower Blade Support Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST444	2	
-------	---	--

53301

2	
---	--

100	Each
-----	------

6.0000	
--------	--

1

2

2

10-10-14

PB67-43001-83

Manufactured

No

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST445	6	
-------	---	--

52418

6	
---	--

2

10-10-14

PB67-43001-83

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

8

7

6

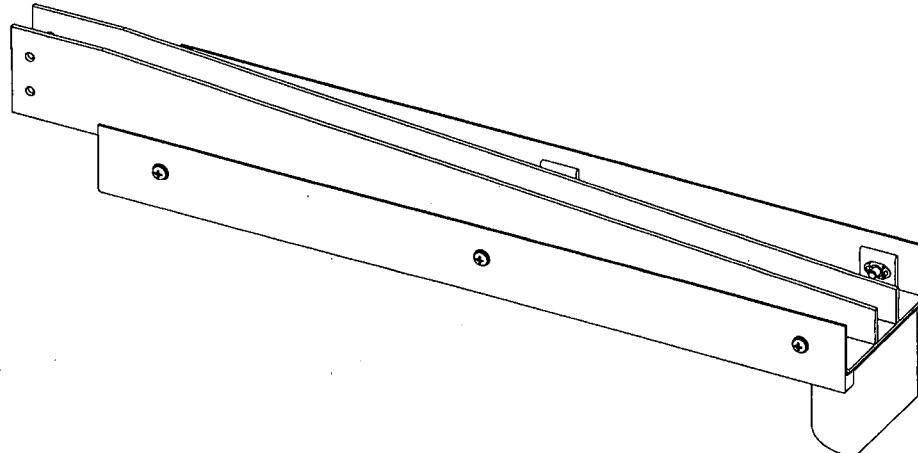
5

4

3

2

1



X6231

B67-43001-23 LOWER BLADE SUPPORT AND COVER ASSY

RELEASED
2010-09-16
M

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 10 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.	MB	09.07.28
REV.	DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	REV. C	SHEET 1 OF 2
MFG. APPR.		DRAWING NO. B67-43001-23	
APPROVED	JND	TITLE	SCALE
DE APPR.	N/A	LOWER BLADE SUPPORT AND COVER ASSY NTS	
DATE	09.07.28	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT CONTAINS TRADE SECRET INFORMATION WHICH IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8

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2

1

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8

7

6

5

4

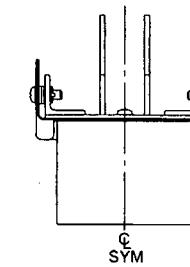
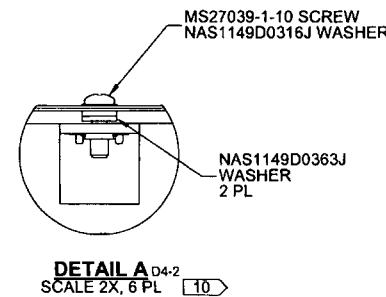
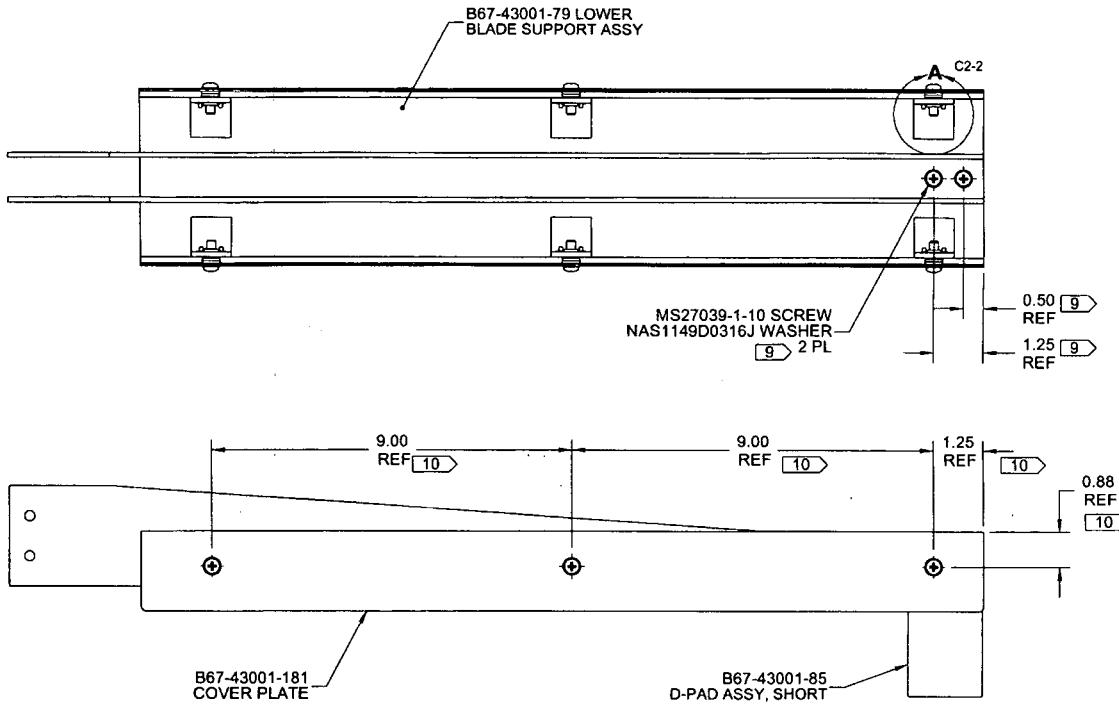
3

2

1

D

D



B67-43001-23 LOWER BLADE SUPPORT AND COVER ASSY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 7.10 lbs
- 8) WELDING: PER DART QSI 004
- 9) MATCH DRILL Ø 0.250 THRU B67-43001-181 WITH HOLE PATTERN OF B67-43001-79
- 10) MATCH DRILL Ø 0.250 THRU B67-43001-181 WITH HOLES IN ANGLE BRACKETS ON B67-43001-79

8

7

6

5

4

3

2

1

DESIGN	R/W	DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED	AS	REV. C
MFG. APPR.	N/A	DRAWING NO. B67-43001-23 SHEET 2 OF 2
APPROVED	MM	TITLE LOWER BLADE SUPPORT AND COVER ASSY NTS
DE APPR.	N/A	SCALE
DATE	09.07.28	COPYRIGHT © 1985 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

RELEASED
R 2010 -09- 16
MM

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